



**IMPORTANT NOTES**

1. Refer to the panel supplier's shop drawings for the rigging arrangements to be used for each operation.
2. Ensure all lifting clutches and other equipment is compatible with the devices cast into the panel before attaching.
3. Ensure loads to be imposed on all devices are within the manufacturer's recommendations.

**NOTES SPECIFIC TO LIFTING**

1. Ensure sling angles are at a maximum of 30 degrees when handling lifters on site.
2. When handling the panel with two hoists, ensure the hoist rope angle off vertical is no more than 15 degrees.
3. Panel may hang off plumb when placement anchors are on a sloping edge.
4. For tandem lift, take the load up slowly and ensure that both cranes/hooks are loaded simultaneously.

**GENERAL NOTES**

This information is provided as a guide only, please refer to:

1. Engineers drawing details.
2. "Good Practice Guidelines." Safe Work with Precast Concrete.
3. Approved code of practice for load-lifting rigging.
4. Load lifting designers diagrams, i.e. Reid, etc.
5. If any code on a drawing or panel label stated as 'special' or 's' refer to the specific shop drawing for rigging/lifting arrangement.

NOTE:  
F - DENOTES FACE LIFT

AMMENDMENT	Rev	Date
Added P53	3	28-03-2018
General changes, logo	4	19-10-2021
General changes	5	09-02-2022
notation on P4 and P6	6	13-04-2022
Lifting beams & notes removed	7	21-04-2022
Changes to P15,16,17,38,39	8	21-06-2022



**PRECAST RIGGING CODE**  
**PLACING OPTIONS**